**WORK INSTRUCTION OVERVIEW**

**WARNING**
- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.

**NOTICE**
If a lower bulkhead is purchased, the drop-in bedliner can be layered over the top using M6x25 mm fasteners.
- P/N 0000AUA01131N - BOLT M6X25 ROUND WASHER HD
- P/N 11AC00001560 - Stake Box - Lower Bulk Head

**TOOLS REQUIRED**
- 10 mm Socket
- T30 Torx
- Socket Driver
- Torque Wrench (N·m)
- Protective Eye-wear

**TORQUE SPECIFICATION**
Tighten each fastener to the torque specification below:
- M6 Torx Bolts – 6.0 N·m (±1.0 N·m)
- M8 Hex Bolts – 23.5 N·m (±3.5 N·m)

**COMPONENT TABLE**

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drop-In Bedliner</td>
<td>P/N 2303EUA00011N</td>
<td>1</td>
</tr>
<tr>
<td>Bedliner Hold Down</td>
<td>P/N 2302EUA00031N - Included in Fastener Kit - P/N 11AC00001598</td>
<td>4</td>
</tr>
<tr>
<td>M6 Bolt - M6X25 Round</td>
<td>P/N 0000AUA01131N - Included in Fastener Kit - P/N 11AC00001598</td>
<td>4</td>
</tr>
<tr>
<td>M6 Hex Nut - M6X1X9X8</td>
<td>P/N SF0315004 - Included in Fastener Kit - P/N 11AC00001598</td>
<td>4</td>
</tr>
</tbody>
</table>

**INSTALLATION PROCEDURE**

1. Insert bedliner on an angle from right to left.

2. Be sure bedliner aligns with ROPS Flange and bed side tie down fasteners.

3. On right side, remove (2) center torx screws and discard. Keep (2) tie downs for reuse. Repeat for left side.
4. Reusing tie downs, install with (4) M6 bolts. Torque to specifications.

6. To remove, remove (4) M6 nyloc nuts and (4) bedliner hold downs. Then pick up from center section and lift from left side to pop out. Slide out on an angle.

5. Install (4) bedliner hold downs with (4) M6 nyloc nuts. Torque to specifications.