Work Instruction: Install M-T Console Upgrade
Manual Transmission Console Upgrade (P/N-2301FUA00081N)

WORK INSTRUCTION OVERVIEW

WARNING

- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer’s specifications.

NOTICE For Vehicles with Manual Transmission Only.

TOOLS REQUIRED

- 10 mm Socket
- Socket Driver
- Torque Wrench (N•m)
- Protective Eye-wear

TORQUE SPECIFICATION

Tighten each fastener to the torque specification below:

- M6 Hex Bolts - 7.0 N•m (±1.0 N•m)

COMPONENT TABLE

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Qty</th>
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<tbody>
<tr>
<td>M/T Console Upgrade P/N-2301FUA00081N</td>
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INSTALLATION PROCEDURE

1. Depress button and fully engage parking brake.

2. Move (2) Seat Belt Buckles aside and remove (2) M6 Hex Bolts. Retain (2) M6 Hex Bolts for later use.

3. Remove (4) M6 hex bolts from shift boot trim and remove center console. Retain (4) M6 Hex Bolts for later use.

4. Slightly lift rear of shifter boot and Install M/T Console Upgrade.

5. Return seat belt buckles to operating position and torque (6) M6 hex bolts to specifications.