



Work Instruction: Install Patriot Graphics

Patriot Graphics Kit (P/N 2302GUA01261N)

WORK INSTRUCTION OVERVIEW

WARNING

- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.


TOOLS REQUIRED

- | | |
|--|--|
| <ul style="list-style-type: none"> Spray Bottle (80% Water - 20% Isopropyl Alcohol) Squeegee | <ul style="list-style-type: none"> Utility Knife Micro-Fiber Towel (or other non-lint Towel) |
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TORQUE SPECIFICATION

None Required

COMPONENT TABLE

Kit Component	Description	Qty
	Patriot Graphic	1

INSTALLATION PROCEDURE

- Check kit for all of the required graphics.
- Prepare the surface by wiping with a clean Micro-Fiber Towel (or other no-lint towel) and water / isopropyl alcohol mixture.
- Using magnets, place graphic front corners touching body lines. Center graphic keeping equal distance between graphic and back body lines.



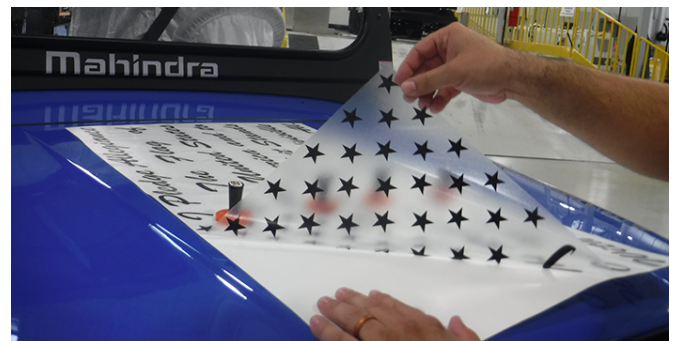
- Keep equal distance between front and back edges of graphic. When centered add more magnets to ensure graphic doesn't move.



- Carefully lift half of graphic off backing making sure not to have graphic pieces stick to backing.

NOTICE

potential for graphic pieces to lift off of film is minimized if you lift slowly and carefully. If lifting occurs, lay graphic back down and apply pressure to make graphic adhere to film again.



- Fold graphic over magnets and cut backing off graphic.

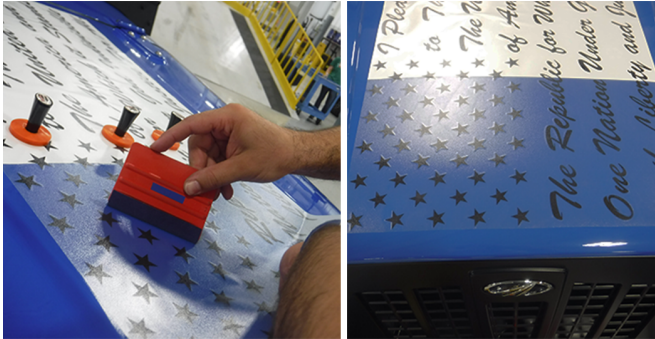




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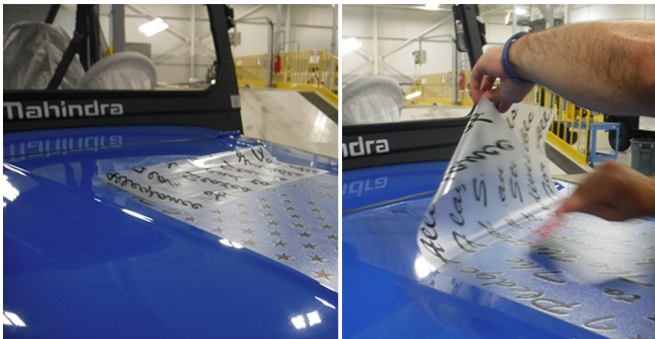
7. Holding graphic from surface, starting in center squeegee in down and side to side directions until graphic is smoothly applied.



8. Remove magnets, fold graphic over, slowly pull off backing as you squeegee from center in up and outward direction to apply top half of graphic.



9. When you get close to the top, remove remaining backing and finish applying graphic from center in up and out directions.



10. Using even pressure, with both hands carefully and slowly begin to pull clear film up away from graphic.

NOTICE

potential for graphic pieces to lift off of film is minimized if you lift slowly and carefully. If lifting occurs, lay graphic back down and apply pressure to make graphic adhere to film again.



11. Continue slowly removing clear film folding it for easier handling. Moving to side of vehicle will make it easier to remove last of film.



12. Using heat gun, 6" to 8" away from surface, keep heat moving while smoothing out any air bubbles that heat brings up. Heat helps graphic adhere to surface better.

CAUTION

potential for heat damage is minimized when you keep heat gun 6" to 8" away from surface of graphic and keep heat moving. Keep heat gun away from paint surface to avoid damage to paint.

