Work Instruction: Install Pick Up ROPS
Pick Up ROPS Kit (P/N 0101AUA00391N)

WORK INSTRUCTION OVERVIEW

**WARNING**

- **DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.**
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer’s specifications.

TOOLS REQUIRED

- T-50 Torx Bit
- 16 mm Socket
- 13 mm Socket
- 18 mm Wrench
- Socket Driver / Extension

TORQUE SPECIFICATION

Tighten all fasteners to the torque specification below:

- **M8 Hex Flange Bolts** 23 N•m (±3.0)
- **M10 Torx Pan Head Screws** 45 N•m (±5.0)
- **M12 Hex Flange Bolts** 80 N•m (±5.0)

PICK UP ROPS KIT

Kit Part Number - 0101AUA00391N

<table>
<thead>
<tr>
<th>Kit Component</th>
<th>Description</th>
<th>Qty</th>
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<tbody>
<tr>
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<td>Pick Up ROPS Fore Aft Bar - RH P/N - 0101AUA00321N</td>
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<td>Pick Up ROPS Fore Aft Bar - LH P/N - 0101AUA00331N</td>
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INSTALLATION PROCEDURE

1. Remove (2) M8 Hex Flange Bolts, to remove Door Net Clip.

   **NOTICE** Retain all fasteners for reuse later in this installation procedure. Repeat all steps on opposite side.

2. Loosen (2) M8 Hex Flange Bolts from Windshield Base.

4. Remove (3) M10 Torx Pan Head Screws from rear of Sport ROPS Fore Aft bar.

5. Remove (4) M8 Hex Flange Bolts and (1) Washer from "B" Pillar.

   **NOTICE** note only the inner most bolt requires a washer.

6. One side at a time, remove (2) M8 Hex Flange Bolts from Windshield Base. Tilt "A" Pillar Assembly forward to separate ROPS bar. Loosely reinstall (2) M8 Hex Flange Bolts.

7. Lift and remove Sport ROPS Fore Aft bar from vehicle.


10. Loosely reinstall (4) M8 Hex Flange Bolts and (1) Washer at 'B' Pillar.

**NOTICE** note only the inner most bolt requires a washer.

11. Reinstall and snug (3) Torx Pan Head Screws in location shown.

12. Working your way forward on both sides, snug all fasteners, then torque all fasteners to specifications.

13. Install (2) M8 Hex Flange Bolts to secure Door Net Clip and torque to specifications.