**WORK INSTRUCTION OVERVIEW**

**WARNING**
- **DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.**
- Never consider using a two-post lift that is not certified according to ANSI/ALI ALCTV-2011 or ANSI/UL 201. (autolift.org)
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- **Never operate the vehicle in excess of manufacturer’s specifications.**

**TOOLS REQUIRED**
- 11/16" Wrench
- 5/8" Socket
- 3 mm Drill
- 12 mm Drill
- Dead Blow Hammer
- Drill Motor
- Protective Eye-wear
- Razor Knife / Chisel
- Round Pry Bar
- Socket Driver / Extension
- Tape Measure
- Torque Wrench (N•m)

**TORQUE SPECIFICATION**
Tighten all fasteners to the torque specification below:
- 7/16 Fasteners -54 N•m (±5.0) - 40 ft lb (±4.0)

**REAR SEAT KIT**
Part Number - 2402AUA00101N

<table>
<thead>
<tr>
<th>Kit Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear Seat Bottom</td>
<td>PN - 2402AUA00090N</td>
<td>1</td>
</tr>
<tr>
<td>Rear Seat Back</td>
<td>PN - 2402AUA00080N</td>
<td>1</td>
</tr>
<tr>
<td>&quot;L&quot; Brackets</td>
<td></td>
<td>4</td>
</tr>
<tr>
<td>Hex Bolt - 7/16 - 2.0&quot;</td>
<td></td>
<td>4</td>
</tr>
</tbody>
</table>

**INSTALLATION PROCEDURE**

1. Place Rear Seat Bottom into rear cargo area and between rear wheel wells of the ROXOR.

2. Adjust and measure distance (340 mm) from back of Rear Seat Bottom mounting brackets to back edge of rear cargo area. Both sides must be equal.
3. Using a grease pencil (or similar) mark areas of sealer for skiving, then mark (4) drill location using mounting brackets as templates under seat bottom.

4. Remove Rear Seat Bottom, then using a razor knife or chisel, skive out high spots in sealer that will prevent Rear Seat Bottom mounting brackets from sitting flat on rear cargo floor.

**NOTICE**
To prevent premature rusting of the body, apply paint or other suitable rust inhibitor to any bare metal exposed during this installation.

5. Center punch and drill (4) 3 mm pilot holes at marked locations in rear cargo floor.

6. Open up (4) holes to 12 mm.

7. Re-install Rear Seat Bottom, then use (4) bolts, (4) lock nuts and (4) washers to secure seat bottom to rear cargo floor. Bolt head and washers on top, lock nuts below.

**NOTICE** do not over tighten rear (2) fasteners at this point to allow movement in brackets when installing Rear Seat Back.

8. Install Rear Seat Back by sliding (2) square Seat Back extension brackets down into Rear Seat Bottom mounting brackets.

**NOTICE** use a dead blow hammer if necessary to help spread seat bottom brackets to accept the seat back extension brackets.
Work Instruction: Install Rear Seat (Forward Facing)
Rear Seat Kit (P/N 2402AUA00101N)

9. Torque all Rear Seat Bottom fasteners to specifications.

10. Align an "L" Bracket with Rear Seat Bottom mounting bracket holes at each corner, and skive out any sealer preventing the "L" brackets from sitting flat against inner wheel wells.

11. Using a grease pencil (or similar) mark (2) drill location at each corner using "L" Bracket as template.

12. Center punch and drill (8) 3 mm pilot holes at marked locations on inner wheel wells.

13. Open up (8) holes to 12 mm.

14. Install (2) front "L" Brackets using (8) bolts, (8) lock nuts and (8) washers to secure front of seat bottom to wheel wells.

15. Torque (8) front "L" Bracket fasteners to specifications.

16. Install (2) rear "L" Brackets using (4) longer bolts, (4) lock nuts and (4) washers to secure Rear Seat Back to Rear Seat Bottom and torque to specifications.
17. Secure (2) rear "L" Brackets to wheel wells using (4) bolts, (4) lock nuts and (4) washers and torque to specifications.