Work Instruction: Install Rear North-South Seats
Rear North-South Seat Kit (P/N-11AC00001542)

WORK INSTRUCTION OVERVIEW

WARNING
- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- Read and follow all instructions provided when installing this product.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer’s specifications.

TOOLS REQUIRED

- T-27 Socket
- T-50 Socket
- 16 mm Socket
- 18 mm Socket
- Scissors
- Socket Driver
- Torque Wrench
- Tape Measure

TORQUE SPECIFICATIONS

- M6 Bolts - 10 Nm (+/- 1)
- M8 Hex Flange Nut - 22 Nm (+/- 2)
- M10 Bolt - 45 Nm (+/- 4)
- M12 Bolt - 70 Nm (+/- 6)

COMPONENTS TABLE

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Seat Bottom Cushion - LH</td>
<td>P/N-2402BUA00011N</td>
<td>1</td>
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<tr>
<td>Seat Bottom Cushion - RH</td>
<td>P/N-2402BUA00021N</td>
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<tr>
<td>Seat Back Tube</td>
<td>P/N-2402AUA00181N</td>
<td>2</td>
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<tr>
<td>Seat Backrest Assembly</td>
<td>P/N-2402AUA00131N</td>
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<tr>
<td>Seat Lap Belts</td>
<td>P/N-0120AUA00081N</td>
<td>2</td>
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<tr>
<td>ROPS Clamp</td>
<td>P/N-0000AUA00021N</td>
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<tr>
<td>M6 Hex Nuts</td>
<td>P/N-SF0301005</td>
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<tr>
<td>M6 Bolts</td>
<td>P/N-0000AUA02031N</td>
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<tr>
<td>M8 Hex Flange Nut</td>
<td>P/N-0000AUA01491N</td>
<td>16</td>
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<tr>
<td>8 mm Cap Bumper</td>
<td>P/N-2401AUA00491N</td>
<td>16</td>
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<tr>
<td>Hook Strip (roll)</td>
<td>P/N-11AC00001552</td>
<td>30'</td>
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<tr>
<td>Grab Handle Kit</td>
<td>P/N-2303CUA00041N</td>
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<tr>
<td>ROPS Pads</td>
<td>P/N-2302FUA00251N</td>
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</table>

INSTALLATION PROCEDURE

1. Install buckle side of seat belt to bottom of 'B' pillar using existing M12 fasteners and torque to specifications.
2. Install latch side of seat belt to bottom of 'C' pillar using existing M10 fastener and torque to specifications.
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3. Using (2) ROPS clamps, loosely install (4) M6 bolts with (2) M6 hex flange nuts to seat back tube. Be sure adjustment side of clamp is inward. Repeat for opposite side.

**NOTICE** There are (2) welded nuts and (2) hex shaped pockets for (2) nuts.

4. Install seat back tube to seat backrest assembly as shown.

**NOTICE** seat back tube is symmetrical and can be installed in either direction.

5. Secure with (8) M8 hex flange nuts and torque to specifications. Then install (8) 8 mm cap bumpers.

6. Open ROPS clamps and install assembly between B and C ROPS pillars. Torque (8) M6 bolts. Repeat all steps for opposite side.

7. Cut hook material supplied into (10) 3” strips. Place (3) strips near front edge of wheel well approximately 12” apart and (2) strips near back edge approximately 24” apart.

**NOTICE** Wipe top of wheel well with alcohol wipe, then wipe with adhesive promoter (3M Adhesive Promoter 4298UV is recommended). Apply pressure to each strip and allow to cure for several hours before installing and removing seat bottom cushions.

8. Install (1) ROPS pad on each side, above seat backs. Position zippers up, facing away from seated passengers.
9. Install (1) grab handle on each side over ROPS pad. Position at a comfortable reach for seated passengers.