Install: Rockford Audio Upgrade
Part Number: S-11AC00001540

WORK INSTRUCTION OVERVIEW

**WARNING**
- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer’s specifications.

**NOTICE**

Rockford Audio System with Head Unit
- P/N: S-11AC00001540 - Rockford-Fosgate In Dash Audio System

Rear Speaker Add-On - Rockford Audio System required (P/N: S-11AC00001540)
- P/N: S-11AC00001536 - Rockford-Fosgate Add On Full Range Speakers - 2 pass ROPS

Jumper Harness required for Rear Speakers with 4 Seater ROPS
- P/N: S-11AC00001541 - Rockford-Fosgate 4 pass ROPS Jumper

If Vintage HVAC is installed, a modified RH bracket is required to avoid interference with RH Rockford Audio Speaker.
- P/N: S-1203ZUA00891N - Bracket for HVAC RH IP Rockford Audio 4-Hole
- P/N: S-1203ZUA00351N - Bracket for HVAC RH IP Rockford Audio 6-Hole

TOOLS REQUIRED

- 4 mm Allen
- 5 mm Allen
- 10 mm Socket
- 13 mm Socket
- 1 1/8” Socket
- T30 Torx
- Tape Measure
- Socket Driver
- Plastic Pry Tools
- Right Angle Pick Tool
- Protective Eye-wear
- Torque Wrench (N-m)

TORQUE SPECIFICATION

Tighten each fastener to the torque specification below:
- **M6 Fasteners** ~ 10 N•m (±1 N•m)
- **M8 Fasteners** ~ 23.5 N•m (±3.5 N•m)

KIT COMPONENT TABLE

Kit Number S-11AC00001540

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**COMPONENT TABLE FOR P/N: S-11AC00001536**

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>PMX-2 Head Unit - Modified</td>
<td>P/N: S-1505BUA00011N</td>
<td>1</td>
</tr>
<tr>
<td>Instrument Panel - Up level Sound Rock</td>
<td>P/N: S-2301AUA000121N</td>
<td>1</td>
</tr>
<tr>
<td>In Dash Audio Harness</td>
<td>P/N: S-1801CUA00161N</td>
<td>1</td>
</tr>
<tr>
<td>Front Speakers - Rockford-Fosgate Add On Full Range Speakers</td>
<td>P/N: S-1503AUA00111N For 2 Passenger ROPS Only</td>
<td>2</td>
</tr>
<tr>
<td>15A Fuse</td>
<td>P/N: S-0297015-000 MINI Fuse 15 Amp (BLUE)</td>
<td>1</td>
</tr>
<tr>
<td>M4 Nyloc Hex Nut GD 8</td>
<td>P/N: S-0000AUA01211N</td>
<td>8</td>
</tr>
<tr>
<td>M4x25 Bolt</td>
<td>P/N: S-0000AUA01811N</td>
<td>8</td>
</tr>
</tbody>
</table>

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**COMPONENT TABLE FOR P/N: S-11AC00001541**

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear Speakers - Rockford - Fosgate Add On Full Range Speakers (add on for P/N: S-11AC00001540)</td>
<td>P/N: S-1503AUA00121N</td>
<td>2</td>
</tr>
<tr>
<td>Rear Speaker Clamps</td>
<td>P/N: S-1503AUA00141N</td>
<td>2</td>
</tr>
<tr>
<td>Jumper Harness - Rockford-Fosgate 4 pass ROPS Jumper (add on for P/N: S-11AC00001536)</td>
<td>P/N: S-1801CUA00141N For 4 Passenger ROPS Only</td>
<td>2</td>
</tr>
</tbody>
</table>
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**DISASSEMBLY PROCEDURE**

1. Carefully pry out steering column cover and tape to steering wheel.

   **NOTICE** *It is advisable to take a picture of switch locations for later re-installation.*

2. Remove (13) M6 torx screws, but leave bottom screws in place on IP hand hold.

3. Tape steering column, then remove (3) M8 hex flange bolts.

4. Disconnect all switches, ignition connector, connector for metric cluster and 12V outlet.

5. To remove IP, lift up and out, rotate downward and to the right. Carefully remove from vehicle.

6. On a bench, begin transferring all components to new IP. Remove all switches, including blanks. Switches have tabs on all sides.

7. To remove metric cluster, lightly pry up on right edge of all tabs and work base cluster ring upwards.

   **CAUTION** *Base cluster ring is extremely sharp, take care when handling.*
8. Remove (1) outer nut and remove ignition switch.

9. Remove (1) wing nut and remove 12V outlet.

10. In the vehicle, remove (1) M6 torx screw from B-Pillar support.

**INSTALLATION PROCEDURE**

1. Route rear portion of harness with antenna behind door net, rearward.

2. Route left rear speaker connector up center ROPS Bar.
3. Install safety cable with keeper to bolt, route speaker harness away from keeper groove through speaker mount and fasten to inner speaker bracket.

**NOTICE**  
This orientation is for right rear mounting.  
Flip assembly for left rear so orientation of safety cable is correct.

4. Using larger rubber inserts, install in to both ends of speaker brackets.

5. Install rear speaker clamp 5 1/4" below bottom or ROPS bracket for 4 seater, 18" for 2 seater.

6. Connect speaker harness to speaker, while taking care to align speaker polarity.

7. Place speaker on mount using security torx and safety cable over the top of assembly. Repeat for opposite side.

8. If desired, apply Rockford Fosgate branded adhesive plates to have logo in upright position. Repeat for opposite side.
9. If desired, remove (4) 3mm allen bolts, carefully pry off grill and rotate until upright.

10. Route harness for right rear speaker across upper center ROPS bar. Repeat for opposite side.

11. Using cable tie, fasten speaker to ROPS bar and connect speaker harness to main harness jumper.

12. Route main harness behind net and clip into place. Clip harness to ROXPOWER back plate and plug into an open spot.

**NOTICE**
- Open ROXPOWER fuse panel and place fuse into corresponding accessory opening.
- Apply fuse sticker to corresponding position found on fuse directory within. (sticker found on radio face)

13. Reinstall (1) M6 torx screw to b-pillar body support.

14. Route main harness along IP harness and cable tie along the way.
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**REASSEMBLY PROCEDURE**

1. Using (2) M6 torx screws, counter-hold (2) M6 flange nuts and install IP hand hold.

2. Install ignition switch graphic. Reusing (1) locking nut, reinstall ignition switch.


4. Reinstall all blanks.

5. Install (1) wing nut to fasten 12V outlet to IP.

6. Using (4) allen bolts with (4) hex nuts, install front speaker. Repeat for opposite side.

7. Install head unit, remove (4) flange nuts. Flip bottom (2) nuts, install bracket and top (2) nuts. Counter hold and tighten.
8. Using (1) cable tie, secure head unit connector to bracket.

9. Equalize measurements on upper corners of head unit until straight. Torque fasteners.

10. Re-install IP (3) M8 fasteners, remove all tape and affix steering column cover to IP.