**Work Instruction: Install Floor Assembly**

**Floor Assembly (P/N 11AC00001561)**

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**Work Instruction Overview**

- **WARNING**
  - Do not attempt this procedure if you do not have proper tools, training, and facilities.
  - Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
  - To protect bystanders and the service technician(s), shut vehicle off, remove the ignition key and secure vehicle to prevent unintended movement.
  - Never operate the vehicle in excess of manufacturer’s specifications.

- **NOTICE**
  
  Your vehicle must be equipped with Pick-Up ROPS in order to be able to install StakeBox, RoxBox or any variants of these systems.
  - P/N 0101AUA00391N - Pick-Up ROPS
  - P/N 11AC00001559 - Stakebox Rear Cargo System
  - P/N 11AC00001558 - Roxbox Rear Cargo System

**Tools Required**

- T30 Torx
- Socket Driver
- Torque Wrench
- Safety Glasses
- Measuring Tape

**Torque Specification**

Tighten all fasteners to the torque specification below:

- **M6 Torx Bolts** – 10 N•m (±1 N•m)

**Component Table**

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Floor Assembly</td>
<td>P/N - 1902AA00171N</td>
<td>1</td>
</tr>
<tr>
<td>M6X25 Bolt with Round Washer</td>
<td>P/N - 0000AUA01131N</td>
<td>4</td>
</tr>
</tbody>
</table>

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**Installation Procedure**

1. If not already equipped, convert Sport ROPS to Pick-up ROPS. Refer to [Pick-Up ROPS](#).

2. If not already equipped, install Lower Bulkhead. Refer to [Lower Bulkhead](#).

3. If not already equipped, install Accessory Rails w/ Reinforcements. Refer to [Accessory Rails](#).
4. Remove (5) M6 bolts and retain for later use. Repeat for opposite side.

5. Align floor as best as possible and, install (8) M6 Bolts with (8) tie downs. Tie downs should be able to open inward.

6. Finish by installing (6) remaining M6 bolts.

**NOTICE** The preset distance of the lower bulkhead is crucial to aligning floor holes to lower bulkhead holes. If this has not been done, you will have to crawl into cargo and loosen the slider adjustment bolts.