WORK INSTRUCTION OVERVIEW

**WARNING**

- **DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.**
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer’s specifications.

**NOTICE**

Your vehicle must be equipped with Pick-Up ROPS in order to be able to install this or any variants of RoxBox and StakeBox complete cargo systems.

- P/N 0101AUA00391N - Pick-Up ROPS

TOOLS REQUIRED

- 10 mm Socket
- 17 mm Socket
- T30 Torx
- 10 mm Wrench
- Socket Driver
- Hammer
- Torque Wrench
- Safety Glasses

TORQUE SPECIFICATION

Tighten all fasteners to the torque specification below:

- **M6 Torx Bolts** – 10 N•m (±1 N•m)
- **M8 Fasteners** – 17.5 N•m (±0.5 N•m)
- **M10 Fasteners** – 20 N•m (±1 N•m)

COMPONENT TABLE

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front Gate Slat - Upper</td>
<td>P/N - 1902AAA01691N</td>
<td>1</td>
</tr>
<tr>
<td>Front Gate Slat - Center</td>
<td>P/N - 1902AAA01671N</td>
<td>1</td>
</tr>
<tr>
<td>Front Gate Slat</td>
<td>P/N - 1902AAA00061N</td>
<td>1</td>
</tr>
<tr>
<td>Front Gate Pale</td>
<td>P/N - 1902AAA00801N</td>
<td>6</td>
</tr>
<tr>
<td>Front Gate Center Pale</td>
<td>P/N - 1902AAA01391N</td>
<td>6</td>
</tr>
<tr>
<td>Front Gate Mounting Bracket Clamp</td>
<td>P/N - 1902AAA00821N</td>
<td>2</td>
</tr>
<tr>
<td>Adjustable Accessory Clamp</td>
<td>P/N - 0000AUA00021N</td>
<td>4</td>
</tr>
<tr>
<td>M6 Screw - M6 X 1 X 17</td>
<td>P/N - 0000AUA00441N</td>
<td>4</td>
</tr>
<tr>
<td>M10 Flat Washer - Zinc Alum</td>
<td>P/N - 0000AUA000531N</td>
<td>9</td>
</tr>
<tr>
<td>M6 Tee Nut - M6X19</td>
<td>P/N - 0000AUA02141N</td>
<td>8</td>
</tr>
<tr>
<td>M10 Tee Nut - M10 X 25</td>
<td>P/N - 0000AUA02161N</td>
<td>9</td>
</tr>
<tr>
<td>M6 Hex Bolt - M6 X 40 HEX</td>
<td>P/N - 0000AUA02201N</td>
<td>8</td>
</tr>
<tr>
<td>M10 Hex Bolt - M10 X 40 HEX</td>
<td>P/N - 0000AUA02221N</td>
<td>9</td>
</tr>
</tbody>
</table>
**INSTALLATION PROCEDURE**

1. If not already equipped, convert Sport ROPS to Pick-up ROPS. Refer to [Pick-Up ROPS](#).

2. Orientation for wood is stamped below pre-drilled holes on left front. Align front gate slats into **U**pper, **M**iddle, and **B**ottom on a bench, facing upwards.

**NOTICE**
- Be sure stamping is upright and below holes to determine orientation.
- During assembly, stamped letters will be covered. Use masking tape and marker to write stamped letters away from holes for remembering orientation.

3. Install (1) gate bracket with (1) M6 screw to (1) ROPS clamp brass nut. Repeat for (3) ROPS clamps.

4. Using (4) M6 and (3) M10 nut tees, tap down with suitable hammer until secure.

**NOTICE** Nut tees will draw down when fasteners are tightened.

5. Using (2) front gate pale boards and (1) front gate center pale board, install (9) M10 bolts with (9) M10 washers, leaving slight play available.

**NOTICE** Pale boards have a right side up orientation, but are not marked. Be sure all pale boards are at equal height after installation.

6. Install (8) M6 bolts with (2) Front gate pale boards temporarily, to be sure all holes line up. Level all boards and torque (9) M10 bolts. Remove (8) M6 bolts.
7. Using (4) M6 bolts, install (2) ROPS clamps with adjustment side in. Repeat for opposite side.

8. Install assembly and adjust height to roughly 15 mm above lower bulkhead. Adjust (2) ROPS clamps and firmly clasp. Repeat for opposite side.